

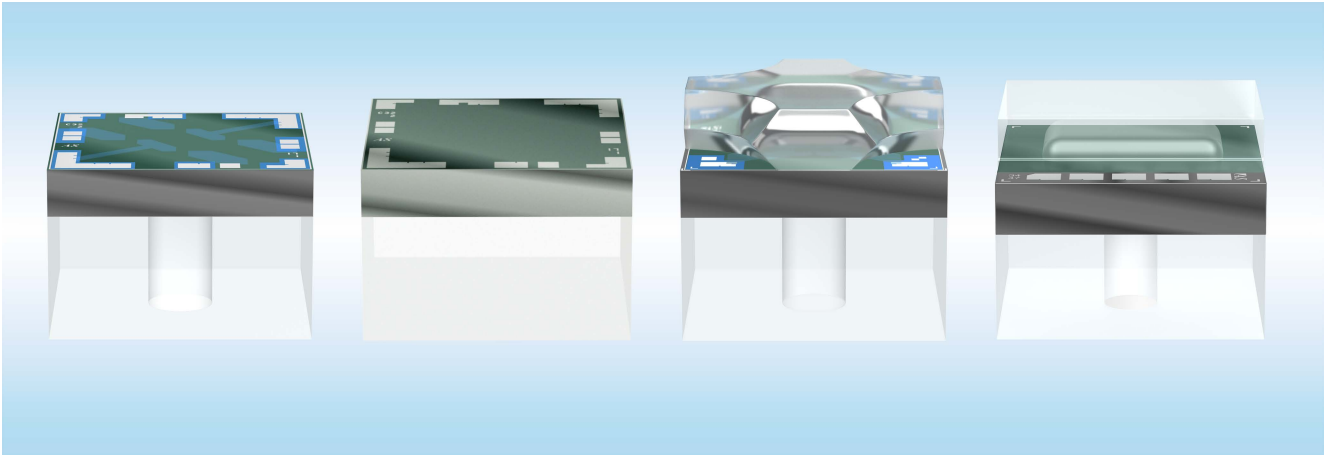
Product Brief 2022

Pressure Sensor Dies

Industrial and Automotive Applications

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Pressure Sensor Dies for Industrial and Automotive Applications



The C32/ C38 and the latest C43/ C44 pressure sensor dies with their 1.65×1.65 mm footprint provide wide pressure ranges and fulfill increasing requirements of automotive and industrial applications. The dies are available in various configurations for absolute and gauge pressure sensing and with a single side or all around bond pad layout. Its robust design ensures high signal stability over lifetime and offers a simplified packaging.

Features

- Piezoresistive MEMS technology
- Rated pressure range of 0.4 to 40 bar
- Small dimensions: $1.65 \times 1.65 \times 1.1$ mm
- Wheatstone bridge with mV output, ratiometric to supply voltage
- Outstanding high long-term stability
- Electrical shield on front side
- Gauge or absolute measurement

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Features

- Gauge or absolute (front or back side) measurements
- Rated pressure ranges: 0... 0.4 to 0... 40 bar
- Media: Non-aggressive gases and fluids
- C43 / C44 DIEs with high burst pressure up to 150 bar
- High signal stability
- Outstanding long-term stability ⁶⁾

| DIE | Layout | Circuit diagram | Cross-section | Dimensions in mm | | |
|----------------------------------|--------|-----------------|---------------|---------------------|--------------------|-------|
| C32 / C43 Open bridge | | | C32 | | | |
| | | | | | | |
| | | | Gauge | Front side Absolute | Back side Absolute | |
| C32 / C44 Close bridge | | | C43 | C44 | | |
| | | | | | | |
| | | | Gauge | Front side Absolute | Back side Absolute | Gauge |

Technical data

| | Symbol | Conditions | Minimum | Typical | Maximum | Unit |
|---|-------------------|-----------------------|---------|-----------|---------|----------------------------------|
| Temperature maximum ratings | | | | | | |
| Operating temperature range | T_a | ¹⁾ | -40 | - | 150 | °C |
| Electrical specifications @ $V_{DD} = 5 V$ | | | | | | |
| Total bridge resistance | R_b | @ 25 °C ²⁾ | 2.6 | 3.3 | 4.0 | k Ω |
| Temperature coefficient of total bridge resistance | α_{Rb} | @ 25 °C ³⁾ | 2.0 | 2.3 | 2.7 | 10 ⁻³ /K |
| | β_{Rb} | | 0 | 5.0 / 6.0 | 8.0 | 10 ⁻⁶ /K ² |
| Temperature coefficient of the sensitivity | α_s | @ 25 °C ⁴⁾ | -2.5 | -2.1 | -1.9 | 10 ⁻³ /K |
| | β_s | | 0 | 4.0 / 5.0 | 8.0 | 10 ⁻⁶ /K ² |
| Pressure hysteresis | pHys | ⁵⁾ | -0.1 | 0 | 0.1 | % FSON |
| Long-term stability of offset (Full scale normal output FSON = 120 mV) | LTSV ₀ | ⁶⁾ | -0.3 | ±0.1 | 0.3 | % FSON |

Rated pressure @ 25 °C, $V_{DD} = 5 V$

| Operating pressure ⁷⁾ | Over pressure ⁸⁾ | Burst pressure ⁹⁾ | Nonlinearity ¹⁰⁾ | Sensitivity ¹¹⁾ |
|----------------------------------|-----------------------------|------------------------------|-----------------------------|---------------------------------|
| p_r , bar | p_{ov} , bar | p_{burst} , bar | L, % FS typ. / max. | S, mV/bar min. / typ. / max. |
| C32 | | | | |
| 0.40 | 1.00 | 1.20 | ±0.4/±0.7 | 160/215/270 |
| 1.00 | 2.50 | 3.00 | ±0.4/±0.7 | 130/160/190 |
| 1.60 | 4.00 | 4.80 | ±0.2/±0.3 | 45/70/95 |
| 4.00 | 10.0 | 12.0 | ±0.2/±0.3 | 23/30/38 |
| 10.0 | 25.0 | 30.0 | ±0.2/±0.3 | 9/12/15 |
| 25.0 | 62.5 | 75.0 | ±0.2/±0.3 | 3.6/4.8/6 |
| C43 / C44 | | | | |
| 10.0 | 40.0 | 50.0 | ±0.1/±0.3 | 9/12/15 |
| 25.0 | 100 | 125 | ±0.1/±0.3 | 3.6/4.8/6 |
| 40.0 | 120 | 150 | ±0.2/±0.3 | 2.2/3/3.8 |

For ordering codes and other pressure ranges, please check the datasheets or product catalogue on the TDK website

Pressure Sensor Dies for Industrial and Automotive Applications

| Features | |
|---|---|
| <ul style="list-style-type: none"> Gauge or absolute back side measurements Rated pressure ranges: 0... 10 to 0... 40 bar Media: Non-aggressive gases and fluids | <ul style="list-style-type: none"> Single side bond pads for direct die to ASIC wire bonding High signal stability Outstanding long-term stability ⁶⁾ |

| DIE | Layout | Circuit diagram | Cross-section |
|-----|--------|--|---|
| C38 | | <p>X1: V_{out+} X2: V_{DD-} X4: V_{out-} X5: V_{DD+} X10: Substrate</p> <p>TDS0220-P-E</p> | <p>TDS0208-B-E</p> <p>Gauge</p> |
| | | | <p>TDS0211-Q-E</p> <p>Back side Absolute</p> |

Technical data

| | Symbol | Conditions | Minimum | Typical | Maximum | Unit |
|---|-------------------|-----------------------|---------|---------|---------|----------------------------------|
| Temperature maximum ratings | | | | | | |
| Operating temperature range | T _a | ¹⁾ | -40 | - | 150 | °C |
| Electrical specifications @ V_{DD} = 5 V | | | | | | |
| Total bridge resistance | R _b | @ 25 °C ²⁾ | 3.4 | 4.0 | 4.6 | kΩ |
| Temperature coefficient of total bridge resistance | α _{Rb} | @ 25 °C ³⁾ | 2.0 | 2.3 | 2.7 | 10 ⁻³ /K |
| | β _{Rb} | | 0 | 6.0 | 8.0 | 10 ⁻⁶ /K ² |
| Temperature coefficient of the sensitivity | α _s | @ 25 °C ⁴⁾ | -2.5 | -2.1 | -1.9 | 10 ⁻³ /K |
| | β _s | | 0 | 4.0 | 8.0 | 10 ⁻⁶ /K ² |
| Pressure hysteresis | pHys | ⁵⁾ | -0.1 | 0 | 0.1 | % FSON |
| Long-term stability of offset (Full scale normal output FSON = 120 mV) | LTSV ₀ | ⁶⁾ | -0.3 | ±0.1 | 0.3 | % FSON |

| Rated pressure @ 25 °C, V _{DD} = 5 V | | | | |
|---|-----------------------------|------------------------------|-----------------------------|---------------------------------|
| Operating pressure ⁷⁾ | Over pressure ⁸⁾ | Burst pressure ⁹⁾ | Nonlinearity ¹⁰⁾ | Sensitivity ¹¹⁾ |
| p _r , bar | p _{ov} , bar | p _{burst} , bar | L, % FS typ. / max. | S, mV/bar min. / typ. / max. |
| 10.0 | 30.0 | 50.0 | ±0.2/±0.3 | 7/10/13 |
| 25.0 | 75.0 | 110 | ±0.2/±0.3 | 4/5/6 |
| 40.0 | 75.0 | 110 | ±0.2/±0.3 | 2/3/4 |

Additional Special Features

| C32 - gold bond pad layout | C38 - solderable back side metallization | C44 - solderable back side metallization |
|---|--|--|
| <ul style="list-style-type: none"> High corrosion resistance for front side application High temperature resistance up to +165 °C | <ul style="list-style-type: none"> Solder joint for high media resistance Stable assembly for high pressure requirements (operating pressure up to 40 bar) | <ul style="list-style-type: none"> Solder joint for high media resistance Stable assembly for high pressure requirements (operating pressure up to 40 bar) |
| | | |

For ordering codes and other pressure ranges, please check the datasheets or product catalogue on the TDK website

Symbols and Terms

1) Operating temperature range T_a

This is the operating temperature range $T_{a,min}$ to $T_{a,max}$. Because most of the sensor parameters depend on assembling conditions like gluing, wire bonding, etc., the die has to be tested over the operating temperature range by the customer fully assembled.

2) Total bridge resistance R_b

Total bridge resistance is defined between pads X5 and X2 (see the dimensional drawing in the data sheet) of the closed piezoresistive bridge circuit. In approximation, the total bridge resistance equals the output impedance of the piezoresistive bridge circuit.

3) Temperature coefficients of total bridge resistance α_{Rb} and β_{Rb} :

The temperature coefficients of first and second order are defined by the polynomial:

$$R_b(T) = R_b(T = 25^\circ\text{C})[1 + \alpha_{Rb}(T - 25^\circ\text{C}) + \beta_{Rb}(T - 25^\circ\text{C})^2]$$

The coefficients α_{Rb} and β_{Rb} are calculated using the three measurement points of $R_b(T)$ at T_{min} to T_{max} with $T_R = 25^\circ\text{C}$.

4) Temperature coefficient of sensitivity α_S and β_S : The temperature coefficients of first and second order are defined by the polynomial:

$$S(T) = S(T = 25^\circ\text{C}) [1 + \alpha_S(T - 25^\circ\text{C}) + \beta_S(T - 25^\circ\text{C})^2]$$

The coefficients α_S and β_S are calculated using three measurement points of $S(T)$ at T_{min} to T_{max} with $T_R = 25^\circ\text{C}$.

5) Pressure hysteresis p_{Hys}

Pressure hysteresis is the difference between output voltages at constant pressure and constant temperature while applying a pressure cycle with pressure steps of $p_{r,min}$, p_1 , p_2 , p_3 , $p_{r,max}$, p_3 , p_2 , p_1 , $p_{r,min}$:

$$p_{Hys} = \frac{V_{out,2}(p_k) - V_{out,1}(p_k)}{FS}$$

With $k = min., 1, 2, 3, max.$ the pressure steps are: $p_{r,min}=0$, $p_1=0.25 \cdot p_{r,max}$, $p_2=0.5 \cdot p_{r,max}$, $p_3=0.75 \cdot p_{r,max}$, $p_{r,max}$.

6) Reliability data

For long-term stability of offset voltage $LTSV_0$ refer to TDK standard AS100001 in chapter "Reliability data" on the internet.

7) Operating pressure range p_r

For the rated pressure range 0 bar to $p_{r,max}$ the pressure sensor die output characteristic is according to this specification.

8) Overpressure p_{ov}

Pressure cycles in the pressure range from 0 bar to p_{ov} do not affect the performance of the pressure sensor dies.

9) Burst pressure p_{burst}

The diaphragm of the sensor die will not suffer mechanical destruction up to the burst pressure p_{burst} .

10) Nonlinearity L

Nonlinearity is measured using the endpoint method. Assuming a characteristic, this can be approximated by a polynomial of second order, where the maximum is at $p_x = p_{r,max}/2$. The nonlinearity is defined at $p_x = p_{r,max}/2$, using the equation:

$$L = \frac{V_{out}(p_x) - V_o}{V_{out}(p_{r,max}) - V_o} - \frac{p_x}{p_{r,max}}$$

11) Sensitivity S

Sensitivity is defined for a bridge voltage supply $V_{DD} = 5V$ It can be determined by the formula:

$$S = \frac{V_{out}(p_{r,max}) - V_o}{p_{r,max}}$$

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